SOUDAL

Technical Data Sheet

84A CYANOFIX

Technical Data:

Base	Cyanoacrylate
Consistency	Liquid
Curing system	Chemical curing by atmospheric moisture
Density	1,06 g/ml
Open time*	4 sec.
Curing time*	1 min.
Temperature resistance	-40°C to +120°C

* This varies according to ambient conditions such as temperature, humidity, substrate etc.

Product:
84A CYANOFIX is a superfast solvent free adhesive with high strength to bond well-mated, non-porous surfaces. Curing occurs by contact with atmospheric moisture.

Characteristics:
- High endstrength
- Fast curing

Applications:
Fast bonding of non porous surfaces, such as wood, paper, ceramics, rubber, metals, plastics, glass, cork, leather etc.

Packaging:
Colour: clear
Packaging: 3g tube or 20g bottle

Surfaces:
Type: various well-mated surfaces.
State of Surface: clean, free of dust and grease
Preparation: none
We recommend a preliminary compatibility test.

Application:
Method: Dispense a drop or drops to one surface only. Apply only enough to leave a thin film after compression. Press parts together and hold firmly for 1 minute. Good contact is essential. An adequate bond develops approx. 1 minute. Maximum strength is achieved in 24 to 48 hours.
Application temperature: +15°C tot +25°C
Clean: 84A CYANOFIX can, before the adhesive is cured, be removed from tools and materials with Soudal Adhesive Remover 90A or with white spirit. Cured adhesive can only be removed mechanically.
Repair: met same product.

Shelf life:
At least 24 months for 3g tube and 12 months for 20g bottle, in unopened packaging in at an as low as possible temperature (preferably in the refrigerator)

Health- and safety recommendations:
Apply the usual industrial hygiene.
Avoid contact with skin and eyes. 84A CYANOFIX can cause serious eye injury.
Keep out of reach of children.
Consult the label for more information.

Remarks:
After application, wipe off excess adhesive from the top of the container and recap.